



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

D4635-1

Job Sheet 170425



Part No: D4635-1

Job Qty: 1 ea

Part Name: Fwd Ceiling Panel, LH



Part Weight: 0 lbs

Status: Scheduled

Priority: Medium

Job Created: 1/16/18

Job Tracking No:

Due Date: 1/31/18

Created By: Chantal Lavoie

Type: Stock

Description:

Note: DWG REV F SHEETS 13,17,18 IPP Rev. A New Issue 12/05/07 DL VERIFIED BY:JLM IPP Rev. B Dwg. Update 12/11/08 DL IPP Rev. C Dwg Update 13/07/09 DL IPP Rev D Dwg Update, Material Change 13/12/09 DL IPP Rev. E Dwg. Update. 14/01/09 DL IPP Rev. F Dwg Update 15/01/27 DL

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup hrs	Run Hrs	Workcenter / Supplier	Lead Time	
110	Purchasing	1 pcs		1/31/18	0.00	0.00	Purchasing		AT 1/22/16
140	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging2		AT 1/22/16
150	QC	1 pcs		1/31/18	0.00	0.00	QC6		38
170	Packaging	1 pcs		1/31/18	0.00	0.00	Packaging3		FEB 16 2018
180	QC21-SA	1 Ea		1/31/18	0.00	0.00	QC21		

Part Op 140 - Receive & Inspect for Damage & Mat'l Certs
Descriptions: 150 - QC6- All purchased or subcontracted products
170 - Identify as per dwg & Stock Location:
180 - QC21- Final Inspection - Work Order Release

PO 035510 JAN 17 2017 acb

DAS
21

FEB 21 2018

Job Allocations

Operation	Component Part	Required	Inventory	Allocated	Std Qty
110-Purchasing	D4635-1P	1	0	0	0
	MLEXS.093-F6006-07	25 25.27	597	0	0

500645 13299 M135517

Part Specifications

Specifications could not be found.

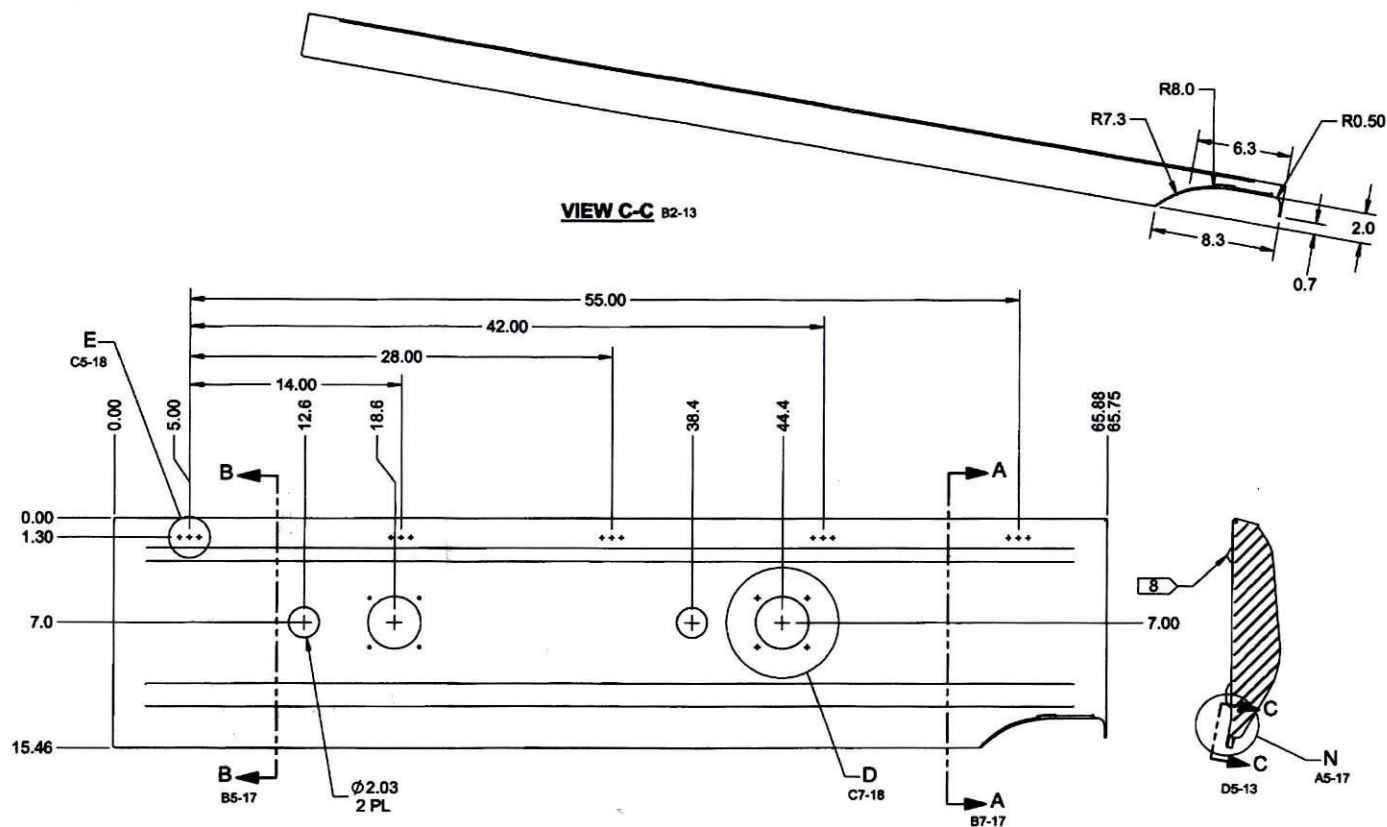
Plex 1/16/18 11:23 AM dart.lavoie.chantal



PART NO: D4635-1
Serial No/Batch: S043251
Revision:
Operation:
Change No:

Packaging

Mfg Date: 02/16/18
Job No: 170425



NOTES:

1) MATERIAL: F6006 SUEDE/POLISHED GY5B133 LIGHT GREY LEXAN SHEET 0.093 THICK
(REF DART SPEC MLEXS.093-F6006-07)

2) FINISH: N/A

3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED

4) UNITS: INCHES UNLESS OTHERWISE NOTED

5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX

6) IDENTIFICATION: N/A

7) WEIGHT: 4.39 lbs

8) TEXTURE ON THIS SIDE

9) TRIM D4635-1 PER TOOL DT9839

10) THERMOFORM D4635-1 PER QSI 022 USING DT9847 TOOL

MIN. THICKNESS AFTER FORMING:

SHADED AREA = 0.040

RIDGES/EDGES = 0.060

ELSEWHERE = 0.070

D4635-1 LH, FWD CEILING PANEL

RELEASED

2015 JAN 26

APPROVED

DESIGN	RF	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
DRAWN	RF		
CHECKED	AK	DRAWING NO.	REV. F
MFG. APPR.	DL	D4635	SHEET 13 OF 18
APPROVED	HS	TITLE	SCALE
DE APPR.	DS	OUTBOARD CEILING PANELS	NTS
DATE	14.11.28	COPYRIGHT © 2012 BY DART AEROSPACE LTD THIS DOCUMENT IS PRIVATE AND CONFIDENTIAL AND IS SUPPLIED ON THE EXPRESS CONDITION THAT IT IS NOT TO BE USED FOR ANY PURPOSE OR COPIED OR COMMUNICATED TO ANY OTHER PERSON WITHOUT WRITTEN PERMISSION FROM DART AEROSPACE LTD.	



Dart Aerospace Ltd.
1270 Aberdeen St
Hawkesbury, ON
K6A 1K7
Canada

Tel (613) 632-5200

PURCHASE ORDER PO038810

Supplier: PLA002-VC
Plas-Tech
115 Applewood Crescent
Concord
ON
L4K 5C1 Canada
Phone: 416-436-0004
Fax: 416-736-0010

PO No: PO038810

PO Date: 1/17/18

Due Date: 1/31/18

Purchase Order

Revision:

Revision Date:

Ship-To Contact: Baker, Diane
Phone: dbaker@dartaero.com

Via: Ground

Pymt Terms: Net 30

Freight Terms:

Special Comments:

E-MAILED
JAN 18 2018

Ship To: 1270 Aberdeen Street
Hawkesbury
ON
K6A 1K7 Canada
Phone: 613-632-5200

Items

Line Item	Part	Supplier Part No	Item No	Description	Status	Due Date	Order Quantity	Received Quantity	Balance	Unit Price (CAD)	Extended Price
1	D4634-1P			Fwd, Center Ceiling Panel As Per DWG D4634 REV. G	Firmed	1/31/18	1 pcs	0 pcs	1 pcs	\$180.00/pcs	\$180.00
Line Item Note job# 170423											
2	D4634-3P			Middle, Center Ceiling Panel As Per Dwg D4634 Rev G	Firmed	1/31/18	2 pcs	0 pcs	2 pcs	\$180.00/pcs	\$360.00
Line Item Note job#170424											
3	D4635-1P			Fwd Ceiling Panel, LH receive pcs	Firmed	1/31/18	1 Ea	0 Ea	1 Ea	\$180.00/Ea	\$180.00
Line Item Note job# 170425											
4	D4635-3P			Aft Ceiling Panel, LH receive pcs	Firmed	1/31/18	1 Ea	0 Ea	1 Ea	\$180.00/Ea	\$180.00
Line Item Note job# 170426											
5	D3875-1L08P			Floor Protector - Passenger Clear	Firmed	1/31/18	16 pcs	0 pcs	16 pcs	\$169.00/pcs	\$2,704.00

Line Item Note job# 161434

Grand Total: \$3,604.00

Order Notes

Terms & Condition of Purchasing(Suppliers) and Procurement Quality Clauses are an integral part of our AS9100 requirements. To learn in detail, please visit www.dartaerospace.com for further explanation.

Procurement Quality Clauses

A005 RIGHT OF ENTRY

A007 FIRST ARTICLE INSPECTION (FAI) BY SELLER, (DOCUMENTATION MAINTAINED BY SUPPLIER)

A012 CHEMICAL AND PHYSICAL TEST REPORTS

A016 PERSONNEL QUALIFICATION

A017 RAW MATERIAL IDENTIFICATION (AS APPLICABLE)

A026 CERTIFICATION OF MATERIAL CONFORMANCE

A041 QUALITY MANAGEMENT SYSTEM

A042 DART NOTIFICATION BY SUPPLIER

A043 RETENTION OF QUALITY DOCUMENT

(Handwritten signature)
CL
J.B.

Certificate Of Conformance



Customer: DART AEROSPACE LTD

P.O. # 38810

SO # 021886

Part #	D4634 - 1P	Qty.	1	Batch #	-001
Description	FWD, CENTER CEILING PANEL	Material usage	1 SHT	Lot#	M135517
Part #	D4634 - 3P	Qty.	2	Batch #	-002
Description	MIDDLE, CENTER CEILING PANEL	Material usage	1 SHT	Lot#	M135517
Part #	D4635 - 1	Qty.	1	Batch #	-003
Description	FWD CEILING PANEL, LH	Material usage	1 SHT	Lot#	M135517
Part #	D4635 - 3	Qty.	1	Batch #	-004
Description	AFT CEILING PANEL, LH	Material usage	OFF CUT	Lot#	M135517
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	
Part #		Qty.		Batch #	
Description		Material usage		Lot#	

Note: All parts are not identified as meeting QSI044.

By: AS
(Approved QA Signatory)

Date: FEB. 06, 2018

COFC # 035

Page: 1 of 1

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